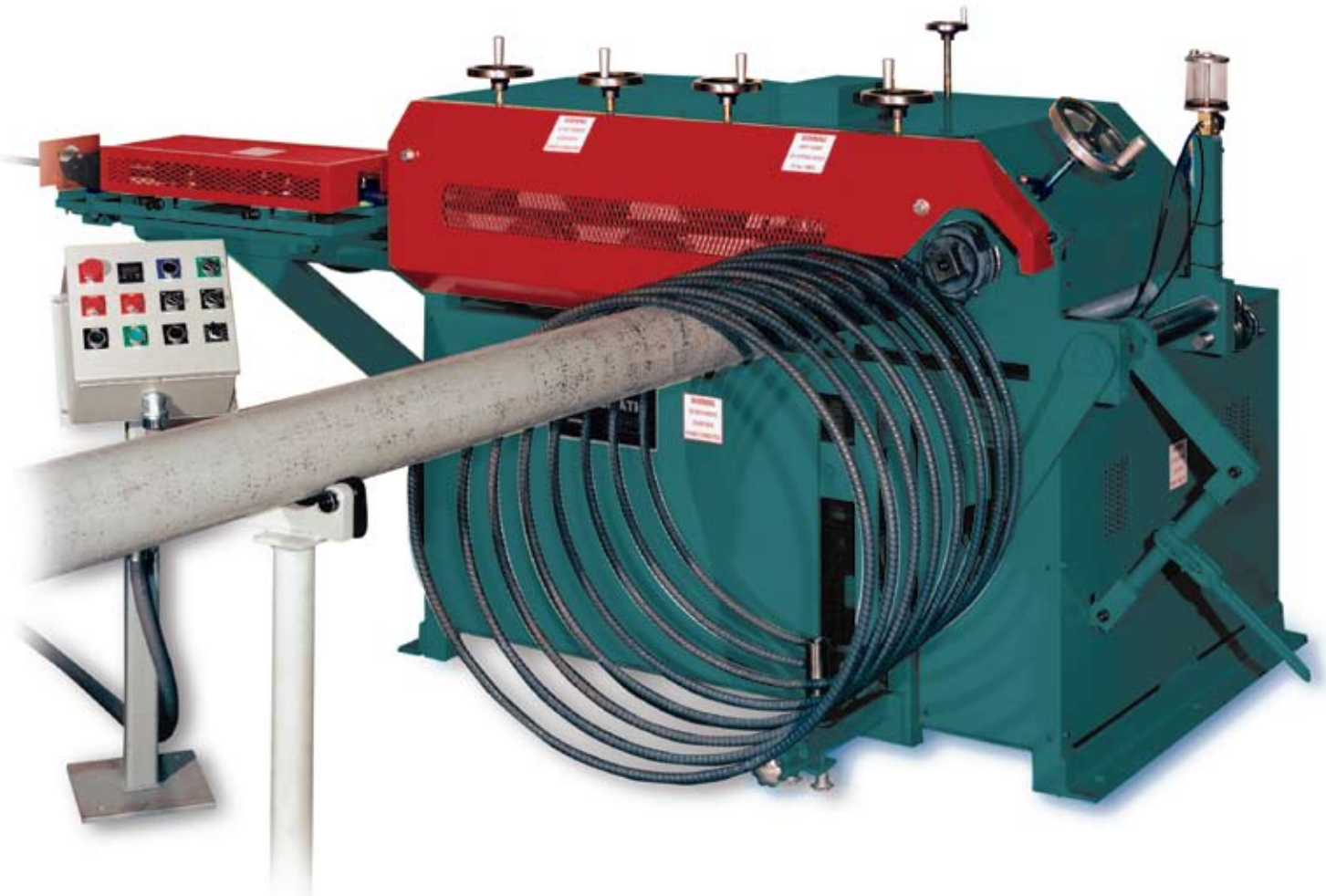




TABLE BENDERS

722 SPIRALMATIC



The KRB 722HD SpiralMatic is designed to spiral rebar without the need to prebend the leading end of the bar. Capacity up to #7 (22mm) coiled rebar or wire. The 722HD has a variable frequency drive allowing operator

to adjust the drive speed to a safe operating condition depending on bar size, spiral diameter, and pitch desired. The electronic counter allows you to preset the number of coils required.



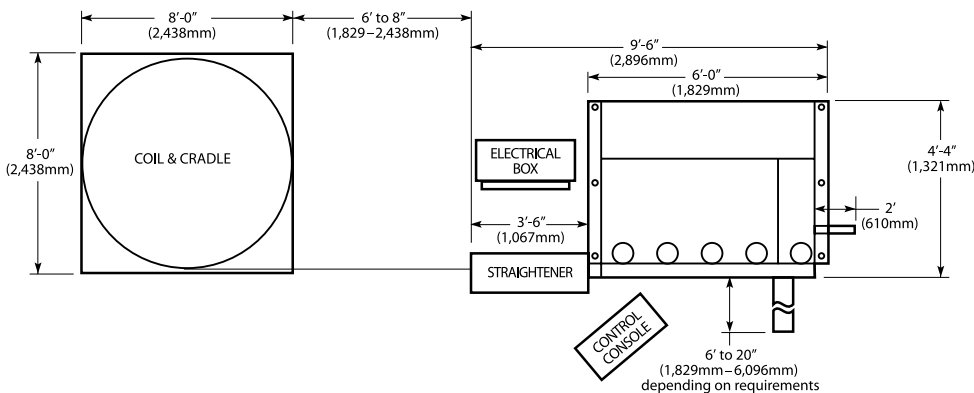


KRB
 1058 Cool Creek Road
 Wrightsville, PA 17368
 Phone: 717-252-3667
 Fax: 717-252-9247
 info@krbmachinery.com



KRB SpiralMatic 722HD spiral machine complete with heavy duty coil cradle will spiral rebar up to #7 (22mm) bar; grade 60 or 65kg/mm². Special features of 722HD not found on all spiral machines include:

- Chain tightener and automatic chain oiler to preserve the life of the chain
- Driven metering roll automatically starts the bar without prebending; also allows for pitch adjustment
- Diameter and pitch adjustment provides control over the diameter and the pitch of the spiral



SPECIFICATIONS

CAPACITY	#7 (22mm) bar: Grade 60 or 65kg/mm ²
ELECTRICS	<p>10 hp (7.4kW) drive motor w/gear reduction and variable frequency drive to control speed</p> <p>1 hp (.75kW) hydraulic power unit included with optional shear</p> <p>All electrical controls are U.L. (Underwriters Laboratories) and c.U.L. Listed.</p> <p>All wiring meets N.E.C. (National Electrical Code) Standards.</p> <p>All electrical enclosures meet NEMA 4/12 rating. (Water-tight, dust tight, oil tight).</p> <p>Complies with the requirements of the EU Machinery Directive</p> <p>Estimated average power consumption 7 kW/h</p>
FEED RATE	150 feet/minute max (50 meters/minute) max