



**AUTOMATIC STIRRUP BENDERS**

# SERVOFORM 1020 ST



The ServoForm 1020ST processes dual strand #3 (10mm) through #5 (16mm) and single strand #6 (20mm) from straight stock. Epoxy coated rebar can be processed with the optional protection package. The ServoForm is available with stock racks or an indexing load frame for quickly changing bar

sizes. Eliminating small diameter bars from conventional shearlines and table benders greatly increases the overall production capacity of your shop.





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## General Specifications:

- Dual Strand #3 (10mm), #4 (12mm), and #5 (16mm) rebar
- Servo Driven with pneumatic cylinders, no hydraulics
- Computer Control console is downloadable directly from a production system or 2D bar code scanning, thus eliminating manual input
- Shape memory includes 128 customizable locations and 20 CRSI standard shapes
- Heavy Duty Alligator Shear
- Feed Rate up to 370 feet (112m) per minute
- Bend rate up to 900 degrees per second
- All electrical controls are U.L. (Underwriters Laboratories) and c.U.L. Listed
- All wiring meets N.E.C. (National Electrical Code) Standards
- All electrical enclosures meet NEMA 4/12 rating. (Water-tight, dust tight, oil tight)
- All doors have safety switches. Opening the door shuts down the machine
- Complies with the requirements of the EU Machinery Directive
- Estimated average power consumption 12 kW/h

