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KRB Introduces New Rebar Equipment

KRB is a designer and manufacturer of rebar fabrication equipment throughout the world, developing new methods to process rebar more efficiently. The company recently released two new products.

The BundleMatic

The KRB BundleMatic can automatically bundle rebar in-line, reducing crane time and material handling. Combined with an EvacuBin evacuating pockets system and powered conveyors, the BundleMatic assists companies by reducing crane time and speeding delivery to storage bins or directly to a firm's shipping area. It eliminates the time required by an operator to bundle and hand-tie the rebar within bins or on a crane. The controls can be placed at the shear and operated by the shear operator to reduce touch time.

KRB has been focusing its vision on material handling solutions to make handling and processing rebar more efficient and safe for operators. "We are always looking for ways to help improve our customers' workflow," said Leon Leber, KRB vice president of sales and service.

"Rebar fabricators are, like many other industries, looking for ways to improve efficiencies, increase production and reduce labor time. We are developing products that help achieve those goals. It's also important to create faster and safer processes for operators," Leber said.

The MiniForm 616

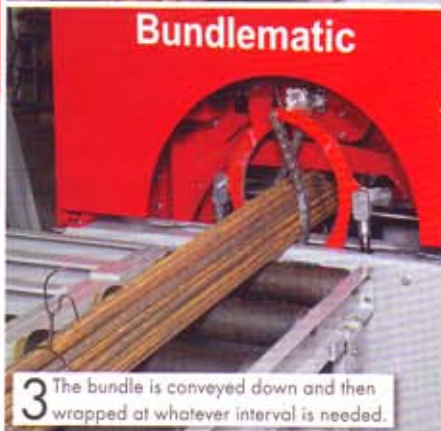
In addition to bundling solutions, KRB has developed automatic rebar bending and cutting systems, even in areas where rebar is typically cut and bent on-site and by hand. The new-generation automatic stirrup bender, the MiniForm 616, was designed to work at high speeds while maintaining accurate production. This machine is driven by servo motors on an all-rotational axis, while pneumatic cylinders handle the linear axis. The straightening system is controlled utilizing a mechanical memory system with four separate size settings. The straightening rolls can be preset, recalled and changed quickly, allowing downtime to be minimized and production time maximized. KRB coil cradles are supplied for processing coiled stock. Eliminating small-diameter bars from conventional shear lines and table benders greatly increases the overall production of a fabrication shop.



1 The BundleMatic gathers loose rebar up in a tight bundle.



2 The feed wire spool is lowered on top of the bundle and then spun around and twisted.



3 The bundle is conveyed down and then wrapped at whatever interval is needed.



The MiniForm 616