



TABLE BENDERS

11M RADIUS BENDER



The Heavy-duty 11M Radius Bender will radius up to #11 (35mm) rebar. Machine will form radius without pre-bending bar; in most cases in a one-step operation.





KRB
 1058 Cool Creek Road
 Wrightsville, PA 17368
 Phone: 717-252-3667
 Fax: 717-252-9247
 info@krbmachinery.com

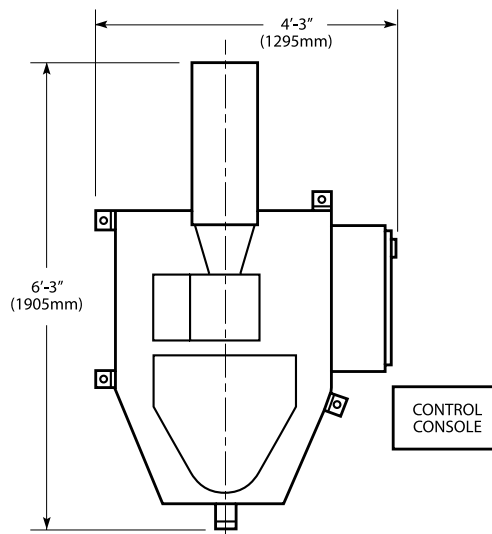


The KRB 11M Radius Bender is designed to radius most rebar without the need to pre-bend the end of the bar. Keeping the operator's hands away from the forming rolls allows safe operation.

The KRB 11M Radius Bender has been designed with a guard for making rings in a safer operation. The rings are guided over a top roller guard which is bolted to the table top, allowing for continuous, safe operation. (shown above)

KRB Radius control 2000 features a multi radius memory locations for 32 radii for each bar size as well as a (6) Multi-Radius memory locations right from the main screen to speed set-up.

For each bar size, enter the desired radius in actual feet and inches or metric. The KRB 11M Radius Bender comes standard with a VFD motor and is available in left or right feed configurations.



| SPECIFICATIONS | |
|---------------------------|--|
| CAPACITY | #11 (35mm) bar; grade 60 or 65kg/mm ² |
| ELECTRICS | <p>Feed motor 7.5 hp (7.3kW) variable speed controlled by a VFD. 380/480 VAC 3-Phase 50/60Hz standard Other voltages available upon request.</p> <p>All electrical controls are U.L. (Underwriters Laboratories) and c.U.L. Listed.</p> <p>All wiring meets N.E.C. (National Electrical Code) Standards.</p> <p>All electrical enclosures meet NEMA 4/12 rating. (Watertight, dust tight, oil tight).</p> <p>Complies with the requirements of the EU Machinery Directive.</p> <p>Multi Radius (6) presets from main screen, 32 memory postions per bar size.</p> <p>Estimated average power consumption 4 kW/h.</p> |
| VARIABLE FEED RATE | 144 feet/minute to 36 feet/minute (44 meters/minute or 11 meters/minute) |
| WEIGHT | 2000 lbs. (907kg) |