



TABLE BENDERS

# #11 HYDRAULIC BENDER



The #11 Hydraulic Bender is designed for high cycle/high production applications. The Hydraulic Bender has no mechanical transmission, chains, sprockets, gears, or electric brakes; therefore minimal maintenance is required. With infinite speed adjustment, the KRB #11 operates safely and efficiently.





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### SPECIFICATIONS

ELECTRICS	<p>ELECTRO HYDRAULIC</p> <p>15 hp (12kW) 230/460 VAC 3-PHASE 60HZ</p> <p>Other voltages available upon request.</p> <p>Estimated average power consumption 2 kW/h</p>
HYDRAULIC	<p>15 hp (12kW) Hydraulic detached power unit operates at a maximum of 3000 PSI/209 bar.</p> <p>Direct coupled Hydraulic Motor/Planetary gear box</p> <p>Turnable speed infinitely variable 5–18 rpm</p>
CONTROLS	<p>All electrical controls are U.L. (Underwriters Laboratories) and c.U.L. Listed.</p> <p>All wiring meets N.E.C. (National Electrical Code) Standards.</p> <p>All electrical enclosures meet NEMA 4/12 rating. (Watertight, dust tight, oil tight).</p> <p>2 stage safety foot pedal</p> <p>Standard safety limit switch package</p>
ACCESSORIES	<p>Standard pin and forming roll package (included)</p> <p>(2) back-up barrel assemblies</p>
WEIGHT	<p>Bender—2400 lb. (1088kg)</p> <p>Hydraulic Power Unit—900 lb. (409kg)</p>



**Standard Bender Head 2000 Controller**



**Optional BCD Controller with 2D Bar Code Scanner and downloading capabilities**

CAPACITY CHART Grade 60 or 65kg/mm <sup>2</sup>		
BAR SIZE		QTY OF BARS
IMPERIAL	METRIC	
3	10mm	12
4	12mm	7
5	16mm	5
6	20mm	3
7	22mm	3
8	25mm	2
9	28mm	1
10	32mm	1
11	35mm	1