

CUSTOMER:

SERIAL NUMBER:

PREVENTATIVE MAINTENANCE	MAGNABEND 111		Hours of Operation					
Daily / Bi-Weekly Maintenance	Last Serviced by number of hours or by date	Serviced By sign or initial	8	20	40	200	1000	2000
Check all Safety components to ensure proper function			X					
Air system Filter/Lubricator: Check for air leaks, drain water separator, check lube level			X					
Clean & lube Thompson shaft, ensure it is free of dirt and condensation at the end of each day			X					
Clean benders to prevent scale/dirt build up			X					
Grease Main and pinion bearings via grease fittings on front of benders.				X				
Grease bearing for travel encoder idler shaft				X				
Weekly Maintenance	Last Serviced by number of hours or by date	Serviced By sign or initial	8	20	40	200	1000	2000
Check belt tension for conveyor rollers					X			
Grease discharge arm bearings					X			
Check for leaks at bend gear boxes.					X			

EVERYDAY BEGIN WITH A GENERAL VISUAL INSPECTION OF MACHINE TO INSURE ALL PARTS ARE IN PROPER OPERATING ORDER.

CUSTOMER:

SERIAL NUMBER:

PREVENTATIVE MAINTENANCE

MAGNABEND 111

Hours of Operation

Monthly Maintenance	Last Serviced by number of hours or by date	Serviced By sign or initial	8	20	40	200	1000	2000
Grease bearings for conveyor rollers						X		
Annual / Bi-Annual Maintenance	Last Serviced by number of hours or by date	Serviced By sign or initial	8	20	40	200	1000	2000
Change oil in bend gearboxes (Shell Omala Oil 150 or equiv.)								X

EVERYDAY BEGIN WITH A GENERAL VISUAL INSPECTION OF MACHINE TO INSURE ALL PARTS ARE IN PROPER OPERATING ORDER.